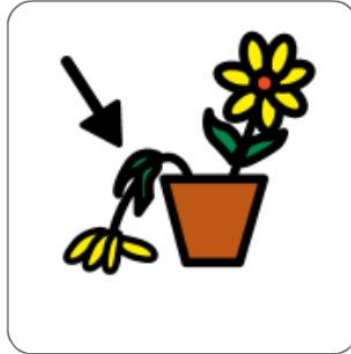
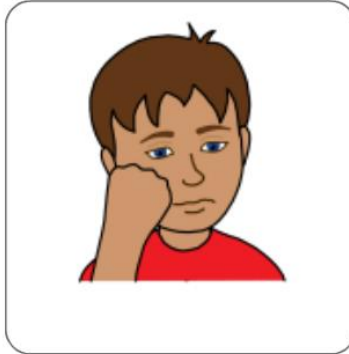
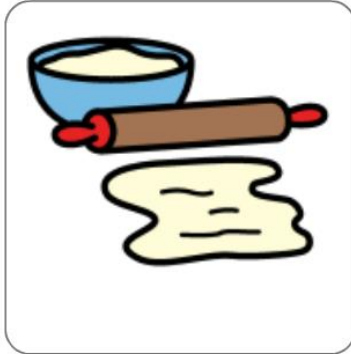
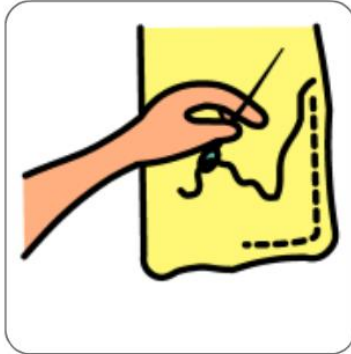
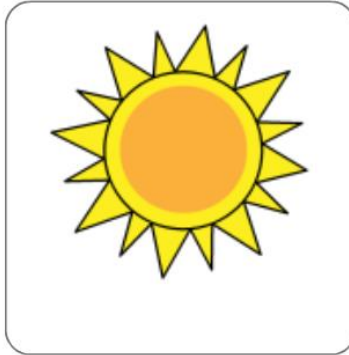
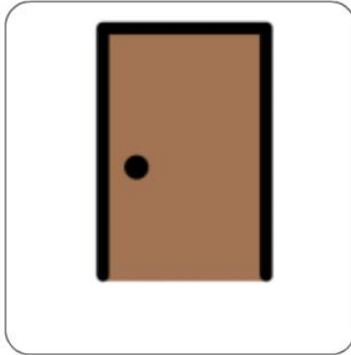
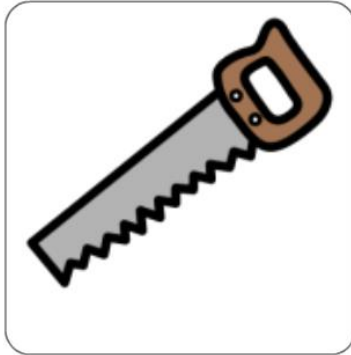


Minimal Pairs – /s/ and /d/



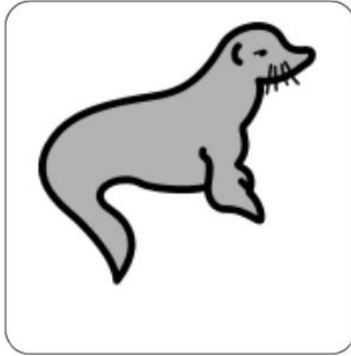
Sew – dough

Sigh – die



Saw – door

Sun – done



Seal – deal

Sign – dine

